Eye Surgery Using Excimer and Femtosecond Lasers
Just a Few Hours After Surgery, Patients Have Enhanced Vision Again.

For the majority of people, vision is natural. Many consider the eye the most important sensory organ. If it does not function the way it should, we find it extremely limiting. So it is necessary to find a remedy. The options are phenomenal, and intelligent technologies achieve — to some extent — the unimaginable. It seems almost “normal” to undergo laser eye surgery to eliminate the need to wear glasses. In fact, so-called laser in situ keratomileusis (LASIK) surgery was introduced more than 20 years ago. Excimer lasers have been used since then in operations to correct defective vision.

Image Formation in the Eyes
Christopher Scheiner (1575–1650) was the first person to explain the correct accommodation ability of the human eye [1] and prove image formation on the backside of the eyeball. This knowledge is the foundation of operative repair of defective vision.

Simply defined: The eye’s imaging system consists of the cornea and a lens system composed of the anterior chamber, eye lens, and vitreous body. The corneal system has a larger refractive effect than the lens system [2]. The lens is shapeable in its entirety via the ring muscle. This allows near and far objects to be imaged sharply on the retina — a characteristic that deteriorates with increasing age. For better comprehension, the eye can be displayed as a thin positive lens [3].

Defective Vision
The most common forms of defective vision that can be corrected with laser surgery include corneal curvature, myopia, and hyperopia. The latter two forms are based on a non-ideal formation of the eyeball, which means that distant objects are imaged before or after the retina.

In nearsightedness, the axial direction of the eye is too long; the focal point of distant objects is in front of the retina. Myopic patients can see well at short distances.
Laser Modules in Ophthalmology

In farsighted patients, the retina is too far forward; however, the ciliary muscle can compensate this defect – in part even up to 2.5 diopters (dpt) [4].

**Laser Method**

In ophthalmology, lasers are used to burn, cut, or remove objects. The goal of treatment in refractive surgery is the ablation of the eye cornea in order to achieve optimal refractive power. Many different methods are available on the market that work with femtosecond lasers and/or excimer lasers. The femto-LASIK method, which was first approved in the U.S.A. in 2001, is particularly popular [5].

**Femto LASIK Method**

Two different laser technologies are applied consecutively in this method of treatment. A femtosecond laser cuts the outer layer of the cornea, which is opened up as a flap for subsequent treatment. The excimer laser is then used to correct defective vision in one of the deeper layers of the cornea. The open flap is then closed to allow the wound to self-seal in a final step and reattach in a matter of a few hours [2].

**Know-how**

The excimer laser vaporizes the corneal tissue to be removed via photodisruption. Myopia up to -10 diopters (dpt) can be treated by vaporizing a round piece of tissue in the center of the cornea. To correct hyperopia up to approximately +3 dpt, the curvature of the central cornea is intensified and the refractive power of the cornea increased by ablating the edge of the cornea [6].

Quick ablation is advantageous. In high-end systems, the 193 nm excimer lasers achieve repetition rates of 1050 Hz: thus, the duration of ablation decreases to 1.3 seconds per diopter [7]. The eye can move even in this short period of time; thus, the quality of eye tracking during treatment can have a significant effect on the outcome.

**Laser Modules in Ophthalmology**

Before the excimer laser can be used in refractive surgery, the entire system must be individually adjusted to the patient. Laser modules provide support in very different tasks: cross-hair lasers aid, for example, in the positioning of patients along the x and y axes. Also, the working height is determined via a laser module. Prior to actual surgery, the patient fixesates the blinking light of the dot laser. Similar to laser material processing, a pilot laser displays the working point of the invisible laser radiation of the excimer laser.

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Laser Modules in Ophthalmology

All auxiliary lasers radiate directly into the human eye; therefore, in order to prevent damage to the eye, the laser modules used must guarantee the following:

- Multiple safety measures: The output power is a preset value that must be guaranteed and may never be exceeded. The sum of the output of all of the auxiliary laser modules may not exceed the restrictions of laser class 1.
- Power setting: The setting of very low output power in the µW range must be possible.
- Traceability: All components must be traceable without any gaps.
- Outgoing goods inspection: A complete outgoing goods inspection of all components must be ensured.

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