

















## Technical Information

# SPECTRON TP CA72TP

Analyzer for total phosphorus

Spectrometric analysis system for the virtually continuous measurement of total phosphorus in sewage treatment plants, process water and surface water



## Application

For monitoring:

- The sewage treatment plant outlet
- Process water
- Surface water
- Cooling water

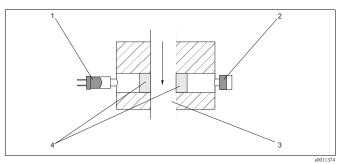
#### Your benefits

- User-friendly
  - No complex sample preparation
- Automatic two-point calibration
- Low-maintenance owing to large tube diameter
- Measurement accuracy
  - Diode array spectrometer, 3 nm separation accuracy
  - Blue method: highly accurate in lower measuring range
  - Yellow method: optimized for high measuring ranges
- Secure data
- TP load curve and current value on LCD graphic monitor
- Measured values from the last 14 days can be called up
- Variable
  - Exchangeable cells with different measuring ranges
  - Chemical and thermal digestion
  - Measuring cycles from 25 minutes



## Function and system design

## Measuring principle



Schematic measuring arrangement

- 1 Light source
- 2 Detector (diode array spectrometer)
- 3 Measuring cell with sample
- 4 Optical windows

A light source (1) transmits light through the sample (3). Some of the light is absorbed by the substances in the sample. The absorption at a certain wavelength is characteristic of a certain substance, and the intensity of the absorbed light is proportional to the concentration of the substance (Lambert Beer's Law).

The light passing through the medium is measured by the diode array spectrometer (3) between 380 nm and 780 nm. The concentration of the particular substance is determined in the analyzer from the amount of light the sample absorbs at a wavelength of 735 nm (molybdenum blue method), or at a wavelength between 380 and 480 nm (molybdate-vanadate method).

## Phosphorus and Phosphates

Phosphorus is mainly present in natural bodies of water and in wastewater as phosphate.

The phosphate gets into water through:

- fertiliser washed out of the earth
- biological and industrial wastes and wastewater
- additives in water treatment systems (anticorrosion agents)

Phosphate is essential to life in specific proportions for animals and plants. Too much of it can, however, lead to eutrophication<sup>1)</sup>.

# Orthophosphate and total phosphate

Phosphates are generally subcategorized into:

- Orthophosphates
- Condensed phosphates:
  - Metaphosphates
  - Pyrophosphates
  - Polyphosphates
- Organically bound phosphate

Orthophosphate is always determined if samples are not digested.

With CA72TP, the sample is digested prior to determining the phosphate. The result is the total phosphorus.

#### Digestion

Phosphoric compounds are digested in a boiling solution. Sodium peroxodisulfate is added to act as the oxidizing agent here. The digestion process produces orthophosphate ions.

Depending on the measuring range, we offer two different methods to determine the phosphorus:

- Molybdenum blue method (versions A+B)
- Molybdate vanadate method (versions C+D)

## Photometric determination

## Molybdenum blue method

Orthophosphate reacts with molybdate in an acidic solution to form a yellow phosphomolybdate complex. The subsequent reduction with ascorbic acid results in an intensely blue phosphomolybdenum blue. The absorption is measured at a wavelength of 735 nm.

## Molybdate vanadate method

Orthophosphate reacts with molybdate in an acidic solution to form a yellow phosphomolybdate complex. The vanadium in the reagent reacts with this complex to form an intensely yellow vanadomolybdophosphoric acid. The absorption is measured at a wavelength between 380 and 480 nm.

<sup>1)</sup> eutrophication = an increase in the amount of nutrients in bodies of water which can lead to undesirable usuriousness of certain plants.

## Interferences

Primary amines and high concentrations of silicate are also determined and result in higher readings. High concentrations of organic matter or chloride can consume the oxidizing agent and result in lower readings.

The following do not affect the reading, provided the concentration does not exceed the value indicated in the table:

Concentration [mg/1 (ppm)]	Ions or interference
10 000	SO <sub>4</sub> <sup>2-</sup>
1 000	Cl <sup>-</sup>
500	Na+, K+, Ca <sup>2+</sup>
50	CO <sub>3</sub> <sup>2-</sup> , NO <sub>3</sub> <sup>-</sup> , Fe <sup>2+</sup> , Fe <sup>3+</sup> , Zn <sup>2+</sup> , Cu <sup>2+</sup> , Ni <sup>2+</sup> , Cr <sup>3+</sup> , Co <sup>2+</sup> , Hg <sup>2+</sup>
25	Sn <sup>2+</sup>
10	Pb <sup>2+</sup>
5	Ag <sup>+</sup>
0.5	${\rm Cr}^{6+}$ , can be eliminated by increasing the amount of ascorbic acid added

## Sample conditioning

## Standard application in sewage treatment plant outlet:

Use homogeneous, unfiltered samples.

## Sewage treatment plant inlet:

Use homogeneous, filtered (500  $\mu m$ ) samples.

## Industrial applications:

The application has to be examined in terms of the sample makeup and sample conditioning required. Please contact your local sales office.

## Measuring system

A complete measuring system comprises:

- An analyzer
- A sample conditioning system PA-2 or PA-3 (optional)

## Input

Measured variable	Total phosphorus (TP) [mg/l]
Measuring range	0.05 to 2 mg/1 (CA72TP-A) 0.1 to 5 mg/1 (CA72TP-B) 0.3 to 8 mg/1 (CA72TP-C) 0.5 to 25 mg/1 (CA72TP-D)
Wavelengths	735 nm (CA72TP-A/B) 380 to 480 nm (CA72TP-C/D)

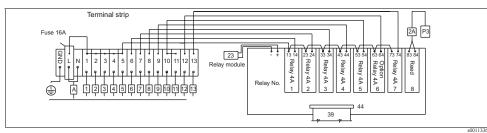
## Output

Output signal	0/4 to 20 mA, galvanically isolated
Signal on alarm	Limit value alarm, fault message and two optional floating contacts (max. 0.25 A $$ 50 V)
Load	maximum 500 $\Omega$
Loading capacity	230 V AC, max. 2 A

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# Power supply

## **Electrical connection**



Power distribution terminal assignment

Cable	Function
A	Main switch power distribution
1	230 V - spectrometer electronics
2	230 V - power supply, pump P3
3	230 V - power supply, pump P4
4	230 V - power supply, pump P5 (only A/B)
5	Option
6	MV 1 sample to measuring cell
7	MV 2 measuring cell seal
8	MV 3 sample/standard switchover
9	MV 4 standard 1 / standard 2 switchover
10	MV 5 screen rinsing (option)
11	Option
12	Option
13	Option 230 V - power supply, heater
	control

Relay	Туре	Function
1	4 A	MV 1 sample to measuring cell
2	4 A	MV 2 measuring cell seal
3	4 A	MV 3 sample/standard switchover
4	4 A	MV 4 standard 1 / standard 2 switchover
5	4 A	MV 5 screen rinsing (option)
6	4 A	Option
7	4 A	Heater control
8	Reed	Activation, P3, 2A
I	Reed	Fault message (floating contact)
II	Reed	Limit value alarm (floating contact)
III	Reed	Activation, P4, P5, cable 3A
IV	Reed	Option
		Relays I to IV at terminal box outputs

Supply voltage	230 V AC, 50/60 Hz
Power consumption	161 VA
Current consumption	0.7 A
Fuses	1 x 16 A FF (power distribution connection) 1 x 2 A T (electronics power unit)

## Performance characteristics

CA72TP-C/D

5 ml (0.17 fl.oz.) / measuring cycle

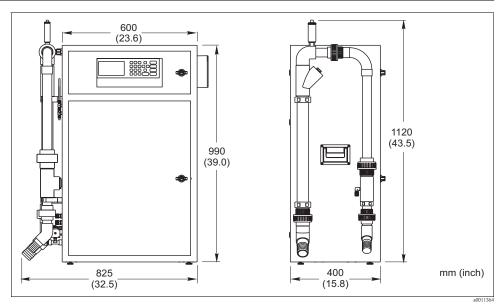
	Performance characteristics			
Maximum measured error	$\pm 5~\%$ of end of measuring range			
Measuring interval	Approx. 2 measurements per hour (at a digestion time of 15 min.)			
Time between two measurements	<b>CA72TP-A/B</b> $t_{meas} = \text{sample dosing } (150 \text{ s}) + \text{oxidation time } (960 \text{ s}) + \text{color reaction time } (180 \text{ s}) + \text{measured value calculation } (180 \text{ s}) + \text{discard sample } + \text{break in measuring (optional)} + \text{rinse time } (210 \text{ s}) = 28 \text{ min Only the oxidation time can be adjusted } (0 \text{ to } 3600 \text{ s})$			
	$ \begin{array}{l} \textbf{CA72TP-C/D} \\ \textbf{t}_{meas} = \text{sample dosing (90 s)} + \text{oxidation time (960 s)} + \text{color reaction time (180 s)} + \text{measured value calculation (180 s)} + \text{discard sample} + \text{break in measuring (optional)} + \text{rinse time (90 s)} = 25 \text{ min Only the oxidation time can be adjusted (0 to 3600 s)} \\ \end{array} $			
Sample requirement	CA72TP-A/B 40 ml (1.35 fl.oz.) / measuring cycle			

Reagent requirement	CA72TP-A/B  Oxidizing agent R1: 370 ml (12.5 fl.oz.) / month with 30-minute measuring interval  R2 + R3: 500 ml (16.9 fl.oz.) / month with 30-minute measuring interval (With measuring ranges up to 5 mg/l, 30% less reagent (R1 to 3) is required)  Cleaner: 250 ml (8.45 fl.oz.) / month with 1 cleaning per day  CA72TP-C/D  Oxidizing agent R1: 1000 ml (34 fl.oz.) / month with 25-minute measuring interval  R2: 2500 ml (85 fl.oz.) / month with 25-minute measuring interval
Calibration interval	Selectable, 1-4 calibrations per day up to one calibration per week Standard: once per day at ambient temperatures $< 30  ^{\circ}\text{C}$ (86 $^{\circ}\text{F}$ )
Rinse interval	CA72TP-A/B  ■ Alkaline rinsing: Selectable, 4 rinses per day up to one rinse per week  ■ Screen rinsing (optional for CA72TP-**B/C): Selectable, from every hour to once a day  CA72TP-C/D  ■ Screen rinsing (optional for CA72TR **B/C):
	<ul> <li>Screen rinsing (optional for CA72TP-**B/C):</li> <li>Selectable, from every hour to once a day</li> </ul>
Rinse time	Screen rinsing: selectable, 15 to 1000 s, standard = 20 s
Maintenance interval	6 months (typical)
Servicing requirement	<ul> <li>Daily: visual inspection</li> <li>Every 2 weeks: replace or top up reagents and standards</li> <li>Every 6 weeks: clean sample conditioning system (if available)</li> <li>Every 12 weeks: replace pump hoses and calibrate all pumps</li> </ul>
	Environment
Ambient temperature range	0 to 40 °C (32 to 100 °F)
Humidity	10 to 90 %, non-condensating
Degree of protection	IP54 (corresponding to NEMA 3)
	Process
Sample temperature	5 to 40 °C (41 to 104 °F)
Sample flow rate	5 to 12 ml/min (0.17 to 0.4 fl.oz./min) Pay attention to pump delivery rate
Consistency of sample	Low level of solids, particle size $< 500 \ \mu m$
Sample outlet	Unpressurized

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## Mechanical construction

## Design, dimensions



Dimensions

Weight

CA72TP-A/B CA72TP-C/D Approx. 83 kg (183 lbs) Approx. 80 kg (176 lbs)

Materials

Housing
Front window
Valve seals
Pump hoses
Pump and pump seals
Reagent and sample hoses
Hoses for exhaust air and ventilation
Discharge hoses

Aluminum, powder-coated Glass, conductive coating EPDM, PTFE EPDM, Tygon® PTFE PTFE, PFA Norprene, PE PTFE, PE

## **Human Interface**

Display and operating elements

Display

LCD graphic display, 16 lines, 40 characters per line, backlit

Keyboard

21 operating keys, 13 x 13 mm with pressure point

Serial interface

RS232

## Ordering information

## **Product structure**

Select one feature from each section in the following structure:

	Mea	suring range					
	A		0.05 - 2 mg total P/I (blue)				
	В		_	al P/1 (bl			
	-		_				
	С		_	al P/l (ye	,		
	D	0.5 - 2	25 mg to	tal P/1 (y	rellow)		
		Powe	er supp	oly			
		0	230 V	AC 50/6	60 Hz		
		1	115 V	AC 50/6	60 Hz		
			Samp	ole con	dition	ing	
			Α	Not se	lected		
			В	1 x PA	-2; PVC	2; 1 - 8 m <sup>3</sup> /h wastewater	
			С				
				Device language, documentation			
				1	Germ	an	
				2 English			
					Data	storage medium	
					Α	Not selected	
					В	Disk drive	
					С	SD card slot	
CA72TP-						Order code	

You can select more than one from the following options but these items do not have to be ordered:

	Analyzer mounting (optional, select one option only)
E1	Wall mounting
E2	Base

	Communication (optional, select one option only)
F1	RS 232 unidirectional
F2	PROFIBUS DP

	Accessories, enclosed (optional, multiple selection possible)
H1	Maintenance kit for measuring range A, B
H2	Maintenance kit for measuring range C, D
Н3	Maintenance kit for sample conditioning PA-2
H4	Maintenance kit for sample conditioning PA-3

#### Note

To complete your order code, simply add the optional features to the end of the order code. If you have any questions, please contact your local sales office.

## Scope of delivery

The scope of delivery comprises:

- 1 analyzer with power plug
- 1 accessories pack
- 1 manufacturer's certificate
- 1 set of Operating Instructions in English
- $\,\blacksquare\,\, 1$  set of Operating Instructions for the heater control system

## Certificates and approvals

## C € approval

## Declaration of conformity

The product meets the requirements of the harmonized European standards. It thus complies with the legal requirements of the EC directives.

The manufacturer confirms successful testing of the product by affixing the CE symbol.

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## Accessories

#### For all versions

#### Parent solution

- 1000 mg/l (1000 ppm) PO<sub>4</sub>-P
- For preparing standards C1 and C2 (see Operating Instructions)
- Order numbers:
  - 1000 ml (33.8 fl.oz.): CAY248-V10C00AAE
  - 100 ml (3.38 fl.oz.): CAY248-V01C00AAE

## Standard solutions ready for use, per 1 1 (33.8 fl.oz.)

- Standard 1.0 mg/l (1 ppm) PO<sub>4</sub> P; Order No. CAY242-V10C01AAE
- Standard 1.5 mg/l (1.5 ppm) PO<sub>4</sub> P; Order No. CAY242-V10C03AAE
- Standard 2.0 mg/l (2 ppm) PO<sub>4</sub> P; Order No. CAY242-V10C02AAE
- $\blacksquare$  Standard 5 mg/l (5 ppm) PO $_4$  P; Order No. CAY242-V10C05AAE
- Standard 10 mg/1 (10 ppm) PO<sub>4</sub> P; Order No. CAY242-V10C10AAE
- Standard 15 mg/1 (15 ppm) PO<sub>4</sub> P; Order No. CAY242-V10C15AAE
- Standard 20 mg/1 (20 ppm) PO<sub>4</sub> P; Order No. CAY242-V10C20AAE
- $\blacksquare$  Standard 25 mg/l (25 ppm) PO $_4$  P; Order No. CAY242-V10C25AAE
- Standard 30 mg/l (30 ppm) PO<sub>4</sub> P; Order No. CAY242-V10C30AAE
- Standard 40 mg/l (40 ppm) PO<sub>4</sub> P; Order No. CAY242-V10C40AAE
- Standard 50 mg/1 (50 ppm) PO<sub>4</sub> P; Order No. CAY242-V10C50AAE

# Only for versions CA72TP-A/B

#### Reagent set, active

- Digestion agent sodium peroxodisulfate R1, 40 g (1.41 oz., powder)
- Ascorbic acid R2 + molybdate reagent R3
- Order No. CAY246-V10AAE

#### Reagent set, inactive

- Digestion agent sodium peroxodisulfate R1, 40 g (1.41 oz., powder)
- Per 11 (33.8 fl.oz.), ascorbic acid R2 and molybdate reagent R3
- Order No. CAY246-V10AAH

## Cleaner solution

- Alkaline cleaner
- Order No. CAY247-V10AAE

# Only for versions CA72TP-C/D

## Reagent set, active

Canada

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Burlington, ON L7L 5Z8

1075 Sutton Drive

Tel. 905-681-9292

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info@ca.endress.com

www.ca.endress.com

800-668-3199

- Digestion agent sodium peroxodisulfate R1, 40 g (powder)
- Color reagent R2, 21 (67.6 fl.oz.)
- Order No. CAY249-V20AAE

## **United States**

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