

# Water Use in Oil and Gas

INTRODUCTION: TRENDS IN OIL AND GAS PRODUCTION GLOBALLY



The oil and gas industry is undergoing a series of dramatic shifts with one common outcome: extracting hydrocarbons is harder than ever before. Production from the world's largest conventional fields is in decline while national oil companies continue to control the majority of the world's oil reserves. Simultaneously, global demand for oil and gas continues to grow, fueled in large part by emerging economies.

As a result, producers have resorted to new techniques to bypass declining and inaccessible legacy sources of oil and gas. The last five years have seen a dramatic increase in production from unconventional sources. These sources - shale, oil sands, deep water offshore - represented 47 percent of capital spending in the oil industry in 2012.<sup>1</sup> Producers are using more to get less - more labor, more energy, more time, more water - which all leads to higher costs for both producers and consumers.

This paper will focus on the challenges in managing the most critical and costliest input to the extraction process: water. Xylem believes that for an industry focused on improving margins, solving water challenges may be the best opportunity to reduce costs, improve profitability and preserve the natural environment around extraction points. From the water used to flood declining conventional and offshore wells, to the water injected to fracture underground shale, to the steam required for oil sands extraction, water is the most important input to the oil and gas industry.

Water is critically important because its supply is also under stress. By 2030, if current trends continue, global water requirements are expected to exceed supplies by 40 percent.<sup>ii</sup> This trend is all the more relevant in oil and gas production, as many of the world's largest reserves reside in the most water-starved regions. Oil and gas producers should be concerned with water not only as a proactive step to be more efficient, but also as a defensive step against declining water supplies.

Xylem is dedicated to helping solve water-related challenges around the world by protecting water quality, enhancing water productivity, and making water-intensive industries more resilient in the face of climate change and an uncertain regulatory environment.

### Water use in oil and gas production

Water is a crucial component of all oil and gas production methods. Figure 1 shows the amount of water consumed globally that goes to energy production. While still significantly less than irrigation for agriculture, energy production accounts for the second largest use of water and is expected to continue to rise over the next 15-20 years.



Figure 1: Project Trends in Water Consumption

**Table 1** shows the relative volume of water required for the production of a unit of energy. This data shows just how much water usage varies across regions and production methods. For example, the extraction method of secondary oil recovery in OPEC nations uses roughly thirty times more water per unit of energy than oil sands mining in Canada. Yet, even those relatively less water-intensive processes have much to gain from making their production more efficient and resilient against a future of growing uncertainty and variability.

Energy Source		Water coefficient (m³/TJ)	Source		
Oil (1)					
Crude oil (OPEC)		78	Wu et al., 2009		
Crude oil (Non-OPEC)					
	Primary recovery	6	Gleick, 1994		
	Secondary recovery	600	Gleick, 1994		
	EOR using steam	140	Gleick, 1994		
	EOR using CO <sub>2</sub>	640	Gleick, 1994		
Bitumen					
	Mining	26	Wu et al., 2009		
	In situ SAGD	8	Wu et al., 2009		
	In situ CSS	14	Wu et al., 2009		
	In situ multi-scheme	32	Wu et al., 2009		
Heavy oil		14	Wu et al., 2009		
Natural gas liquids		6	Gleick, 1994		
Coal-to-liquids		53	Gleick, 1994		
Natural Gas					
Conventional gas		negligible	Gleick, 1994		
Unconventional gas					
	Coalbed methane	negligible	Elcock, 2008		
	Shale gas	0.4	Elcock, 2008		
	Tight gas	0.4	Elcock, 2008		
	Coal				
Surface mining		2	Gleick, 1994		
Underground mining		12	Gleick, 1994		
Upgrading (washing)		4	Gleick, 1994		
	Nuclear				
Uranium mining					
	Open-pit	negligible	Mudd & Diesendorf, 2007		
	Underground	negligible	Mudd & Diesendorf, 2007		
	In-situ leaching	0.1	Mudd & Diesendorf, 2007		
	Co-product	negligible	Mudd & Diesendorf, 2007		
Uranium conversion		4	Gleick, 1994		
Uranium enrichment					
	Gaseous diffusion	12	Gleick, 1994		
	Centrifuge	2	Gleick, 1994		
Biomass		25,000	Berndes, 2002		
1) The IFA considers different petroleum pr	oducts under its definition of oil (including nat	ural gas liquids and coal-to-liqui	 ds)		

### Table 1: Water Coefficients in Primary Energy Production

The following is an examination of the fastest growing forms of oil and gas production and the water and regulatory challenges associated, as well as an examination of some potential technologies helpful to improving the quality, productivity and resilience of water use in the production of oil and gas.

### Enhanced oil recovery

In the last few years, enhanced oil recovery (EOR) has expanded dramatically. While EOR only accounts for 2 percent of oil production, it experienced a 54 percent annual growth rate between 2007 and 2011. EOR as a technique has grown despite the diminishing returns as oil sources dry up, reflecting rapid growth in demand for natural resources.

EOR includes a number of processes by which producers extract oil reserves remaining in an oil field after an initial drilling and extraction. By injecting liquids and gases, producers are able to force residual oil and gas deposits to the surface to be extracted. The most common forms of EOR are steam injection, water flooding, carbon dioxide (CO<sub>2</sub>) miscible injection, polymer flooding and caustic flooding.

Recovery Technology	Injection Water (gal water per gal crude) (a)	Reference			
Primary recovery	0.2	Gleick (1994)			
Secondary water flooding	8.6	Bush and Helander (1968)			
EOR steam injection	5.4	Gleick (1994)			
EOR CO <sub>2</sub> injection	13	Royce et al. (1984)			
EOR caustic injection	3.9	Gleick (1994)			
EOR forward combustion/air injection	1.9	Gleick (1994)			
EOR micellar polymer injection (b)	343.1	Gleick (1994)			
(a) Excludes E&P water production and recycle.					
(b) No active projects underway (O&GJ 2006).					

### Table 2: Injection Water Use by Recovery Technology

**Table 2** shows the range of water demands for the various methods of enhanced oil recovery. Some emerging EOR techniques use less water-intensive methods like Plasma-Pulse Technology, but the majority of EOR techniques are very water-intensive. The table shows just how much water consumption increases from primary, secondary, and tertiary recoveries and how much tertiary extraction techniques vary in water demand. Whether it is onshore or offshore, EOR is a fast-growing, waterintensive method for energy production.



#### Water Use in Enhanced Oil Recovery



Shale fracturing (fracking)

In the oil and gas market, hydrofracturing, commonly known as "fracking," is a technique in which water is mixed with sand and chemicals and injected at high pressure into a wellbore to create fractures in underground shale. These fractures form conduits along which gas and petroleum migrate up the well.

The greatest risk facing the revolutionary expansion of fracking comes from the environmental concerns surrounding the use and disposal of water resources. These concerns are important to consider in light of the highly local impacts of fracking and the significant geographical variability of water supply. Different regions yield different kinds of gas, either "wet" or "dry" gas, referring to the extent of the liquidity of the fuel. As shown in Table 4, water demands vary dramatically from shale to shale. For example, the average Barnett and Bakken shale wells require significantly less water per well than do the average Fayetteville, Haynesville and Marcellus wells. But even within individual shales, there is high heterogeneity as water demands vary as much as 40 percent from well to well in a given region.

## Table 3: Raw Fuel Source Water Use Efficiency

	Range of Gallons of Water per MMBTU				
Energy Resource	of Energy Produced	Notes	Data Source		
CHK Deep Shale Natural Gas*	0.60 - 1.80	Drilling, Hydraulic Fracturing	Chesapeake Energy 2009		
Natural Gas	1 - 3	Drilling, Processing	USDOE 2006, p 59		
Coal (no slurry transport)	2 - 8	Mining, Washing, and Slurry Transport as indicated	USDOE 2006, p 53-55		
Coal (with slurry transport)	13 - 32	Mining, Washing, and Slurry Transport as indicated	USDOE 2006, p 53-55		
Nuclear (processed Uranium ready to use in plant)	8 - 14	Uranium Mining and Processing	USDOE 2006, p 56		
Conventional Oil	8 - 20	Extraction, Production, Refining	USDOE 2006, p 57-59		
Synfuel - Coal Gasification	11 - 26	Coal Mining, Washing, Processing to Synthetic Gas	USDOE 2006, p 60		
Oil Shale Petroleum	22 - 56	Extraction / Production, Refining	USDOE 2006, p 57-59		
Tar Sands (Oil Sands) Petroleum	27 - 68	Extraction / Production, Refining	USDOE 2006, p 57-59		
Synfuel - Fisher Tropsch (Coal)	41 - 60	Coal Mining, Washing, Coal to Gas to Liquid	USDOE 2006, p 60		
Enhanced Oil Recovery (EOR)	21 - 2,500	EOR Extraction / Production, Refining	USDOE 2006, p 57-59		
Fuel Ethanol (from irrigated corn)	2,510 - 29,100	Feedstock Growth, Processing	USDOE 2006, p 61		
Biodiesel (from irrigated soy)	14,000 - 75,000	Feedstock Growth, Processing	USDOE 2006, p 62		
*Does not include processing which can add from 0 - 2 Gal per MMBTU					

### Table 4: Estimated Water Needs for Hydraulic Fracturing of Horizontal Wells in Different Shale Plays

Shale Play	Formation Depth (ft)	Porosity (%)	Organic Content (%)	Freshwater Depth (ft)	Fracturing Water per well (mil gallons)
Barnett	6,500-8,500	4-5	4.5	1,200	2.3-2.8
Fayetteville	1,000-7,000	2-8	4-10	500	2.9-4.2
Haynesville	10,500-13,500	8-9	0.5-4	400	2.7-5.0
Marcellus	4,000-8,500	10	3-12	850	4.0-5.6
Bakken	4,500-7,500	5 <sup>vi</sup>	11.5-12 <sup>vii</sup>	2000 <sup>viii</sup>	2.0-3.0 <sup>ix</sup>
Niobarra	3,000-14,000×	5-10 <sup>×i</sup>	3.2-5.8 <sup>xii</sup>	1500 <sup>xiiii</sup>	4.3 <sup>xiv</sup>

Producers will need to understand their water demands, not just to improve the yield of their wells, but also to address the growing public concern over fracking. In particular, fresh water resources - which may already be fully allocated - and wastewater storage and disposal can become hot-button issues with local communities. Other concerns some communities have, even if unproven, are that fracking may increase seismic activity and that chemicals may permeate into drinking water supplies. As a result, natural gas producers are fast at work making their activities less water intensive.<sup>xv</sup> On-site treatment and reuse of produced and flowback water is growing rapidly, particularly as the shipping and disposal costs continue to grow. In particular, the use of advanced UV and ozone treatment technologies is increasingly being used to prevent wastewater fouling. Other producers are experimenting with so-called "waterless" fracking techniques that use gases to fracture underground shale rock.<sup>xvi</sup>



#### Water Usage in Hydraulic Fracking

### Oil sands

Oil sands are land masses saturated with dense and highly viscous bituminous petroleum. Found around the world, the largest deposits of oil sands are in Russia, Kazakhstan, Venezuela and Canada. In order to extract the fuel, producers inject steam, solvents, or hot air into the sands. This process creates slurry that is piped, extracted, agitated and then skimmed for oil. **Table 5** shows the water usage for oil sands throughthe production steps and across different regions.The most water-intensive step is in the surface miningstage, followed by the steam-assisted gravity drainage(SAGD). This table shows just how variable the waterconsumption is across different oil sand locations, as thePeace River oil sands required significantly more waterper gallon of bitumen than the other sites.

### Table 5: Water Consumption from Crude Recovery to Refining for Canadian Oil-Sands-Based Gasoline

	Surface Mining	In-Situ Recovery		
		SAGD	CSS	Multi-Scheme
	(Athabasca)	(Athabasca)	(Cold Lake)	(Peace River)
Mining and upgrading (gal water/gal bitumen)	4	1.3	2.2	5
Refining (a) (gal water/gal bitumen)	1.5	1.5	1.5	1.5
Total water use (gal water/gal bitumen)	5.5	2.8	3.7	6.5
Total water use (gal water/gal gasoline)	5.2	2.6	3.5	6.2
Share of bitumen production (%)	55.6	22	21.2	1.2
Share of water use for oil sands production (%)	73.4	9.2	15.4	1.9
(a) Assumes same as conventional refining.				

#### Water Usage in Oil Sands





### Changing regulatory environment

As oil and gas extraction methods expand, so too do the regulations governing conduct in the sector. As an industry, oil and gas producers know the danger of having an exploration method that outpaces the regulation designed to govern industry; the result can be public backlash, knee-jerk moratoriums and onerous restrictions. Therefore, it is all the more important for the industry to engage regulators, public opinion and elected officials to help in the creation of policy that protects citizens, the environment and the industry itself.

Recent regulatory steps taken by federal, state and local governments to govern oil and gas exploration are common industry knowledge. New York State has imposed a moratorium on fracking. Building on previous regulatory efforts states including California, North Dakota and throughout the Marcellus Shale are defining stricter rules to govern fracking.

Chemical disclosures, groundwater monitoring, produced and flowback water treatment, and wastewater disposal are just some of the activities that are generating greater public scrutiny by federal agencies in the US like the Environmental Protection Agency, the Bureau of Land Management and the Department of Energy, in addition to state departments of environmental protection, county regulators, watershed protection groups, and even communities and homeowner associations. These developments are not limited to the US. Even as fracking expands in places like Poland and the Ukraine, the United Kingdom has been swept by a series of protests surrounding potential seismic activity in and around fracking sites.

Fracking is not the only production method under scrutiny. The Canadian oil sands have been the subject of intense debate for some time. The Canadian Oil Sands Innovation Alliance has developed a new set of management, storage and treatment standards for oil sands tailings, the residual from the bitumen extraction, in part as a result of public pressure. The oil sands have become a particular concern for Americans due to the recent debate surrounding the Keystone Pipeline, which would deliver oil sands extract to the refineries and shipping ports in the Gulf of Mexico. Americans are not only concerned with the pathway and structural integrity of the pipeline (which travels over the Ogallala Aquifer, America's largest), but also with the environmental impacts of the production of the oil.

### Consequences for the industry and the role of technology

The water-related challenges facing the oil and gas industry can be grouped into three issues: quality, productivity and resilience.

### Quality

Declining water quality threatens not just the energy production process itself, but more importantly the public acceptance of new forms of energy extraction. The industry can better protect water quality in a number of ways: first, by systematically installing monitoring and analytical equipment, such as groundwater gas analyzers and surface water guality analyzers. These devices are crucial to complying with regulations, improving operations and addressing public concerns. Second, by using the most up-to-date water treatment techniques including UV and ozone treatment; and third, producers can employ the best water reuse techniques in order to cut down on the amount of water required for fuel production, thereby minimizing the impact on regional water quality.

#### Productivity

Water productivity is about producing more economic output per unit of water and treating water resources as a source of competitive advantage rather than a cost to be diminished. Curently, most of the methods of water and wastewater management are extremely inefficient. Trucking produced and flowback water from fracking sites to wastewater wells is costly, risky and environmentally impactful. Across the industry the productivity of water could be greatly improved by the use of pipelines, onsite treatment, reusing produced and flowback water for fracking, temporary piping, and infill drilling to decrease the distance between wells. Remote monitoring and control systems that allow the automated, real-time management of water resources is one such way Xylem has helped energy producers become more productive. (See breakout Godwin case).

#### Resilience

The energy industry is changing at an increasing pace. Producers are constantly adapting to changing energy sources, extraction techniques, market prices, customer demands, regulations, and environmental and climatic conditions. In the face of these unprecedented changes, energy producers have to be durable enough to absorb short-term shocks and flexible enough to adapt to long-term shifts; they have to become, in a word, resilient.

The greatest uncertainties surrounding water use in the oil and gas industry are the greater unpredictability in water supplies and precipitation as a result of climate change, and rapid changes in government regulations related to water and wastewater. Producers can address these risks by extracting less water from natural sources and better managing what water they do extract. Once again, better monitoring and control, wastewater reuse, and advanced treatment technologies are crucial to protecting the operational, environment, regulatory and economic fluctuations that are so common in the industry.

The best preparation oil and gas producers can make against an uncertain future is to invest in technologies to improve the quality, productivity and resilience of their water operations, by enhancing their ability to monitor, transport and treat water.

### Conclusion

Oil and gas companies that are able to examine their production steps and make some small changes in the way they use water will see positive reputational impacts, improved margins and the ability to execute projects faster due to lower regulatory barriers. Moreover, they will be making a commitment to the sustainability of their operations.

Around the world, water resources are facing systemic threats to their future availability, from population growth, poor management and climate volatility. These shifts will necessarily require oil and gas producers to be more considerate and aware of their water uses. Sources of water (e.g. rivers, streams, lakes, aquifers) are coming under greater strain, citizens are concerned with fast-moving developments and technologies they do not fully understand, and regulators are being pressured to take action. Oil and gas producers need to understand their water consumption, the needs and limitations of the areas in which they operate, and the potential for technology investments to protect and enhance their profitability into the future.

Xylem believes that in order to protect against the uncertainties in the future of the energy sector, energy producers should look to partner with institutions with a history of innovating in the management of precious resources. With our proven record in monitoring and transportation and our emerging treatment technologies, Xylem can help the oil and gas industry use water to unlock business opportunities by becoming better stewards of this vital and finite resource.

Let's work together to solve water.

# Seven Mile Water Transfer Karnes, TX

In the oil and gas market, hydrofracturing, commonly known as "fracking," is a technique in which water is mixed with sand and chemicals and injected at high pressure into a wellbore to create fractures in underground shale. These fractures form conduits along which fluids such as gas, petroleum and groundwater may migrate to the well.

Hydraulic fracturing uses between 1.2 and 3.5 million gallons of water per well, with large projects using up to 5 million gallons. One major problem for the industry is where to find this source water. Some companies truck water from far distances, a practice that is costly, inefficient and potentially dangerous.

Others use local close water surface water (lakes, ponds, reservoirs) and groundwater resources, but this water source is rarely if ever right next to the fracking site, so inevitably some form of water transportation is required.

For short distances, many water transfer companies have used "lay flat" hose or ring lock pipe to transfer the water, which are relatively simple and cost-effective methods. But moving water more than a few miles has been an issue for producers across the industry due to one other important fact about fracking: fracking wells are temporary and drill sites move frequently. As a result, the cost and logistics of moving water transportation equipment after a few fracking jobs is very high for most permanent piping setups.

In April 2013 in Karnes, TX, fracker Freeport-McMoran Oil & Gas had a water challenge. With 74 fracking jobs in a relatively concentrated area, Freeport-McMoran needed a source of water to support their drilling. The solution they selected was to build a fracking pond in a central location to support their multiple fracking activities. The challenge then was to find the most efficient, reliable and cost effective way to transport, monitor and control the flow of water from the existing, natural water sources to this temporary frack pond.



**Customer:** Freeport-McMoran Oil & Gas

**Order Date:** April 2013

**Completion:** On going until 2015

### Xylem's Role:

Transfer of fresh water for fracking activities.

#### Xylem's Scope:

Two HL250's located a mile apart taking suction from two separate fresh water ponds. Water is pumped over seven miles through 18" HDPE to a temporary frack pond at a flow rate of 2500 gpm.

#### Case study: Water transfer • Godwin

The company selected Xylem's Godwin HL250 pumps and 18-inch high-density polyethylene (HDPE) pipe for this application. Using two Godwin HL250 pumps, 7.5 miles of HDPE piping and a state-of-the-art monitoring and control mechanism, Godwin was able to provide a system capable of moving 2500 gallons per minute using remote control.

The water supply consisted of two fresh water ponds located approximately one mile apart. Godwin's HL250 pump was used at each pond. The pumps were outfitted with field intelligence remote monitoring and pressure transducers. Eighteen-inch HDPE piping was run from each pump, converging into a single line running for over 5 miles into a manifold. The manifold directed water into a 40,000 barrel storage tank or in the main frack pond located another 1.5 miles away.

The two pumps are located approximately 1.5 miles apart, but in remote locations that are difficult to access by vehicle. Although the physical distance between the pumps is only 1.5 miles, it takes approximately thirty minutes to drive between them. The labor, fuel and vehicle maintenance costs from switching the pumps on and off manually would be enormous for the producer.

Thankfully for Freeman-McMoran, Godwin has helped bring water monitoring and flow control into the 21st century. Now Freeport-McMoran can monitor and review pumping data over a computer, mobile device or tablet. And more importantly, they have the ability to remotely start and stop pumps to maintain flow and water supply at the optimal levels.

With top flight technology, technical support and experience, Xylem's Godwin pumps have reduced this oil and gas producer's costs by sharply decreasing the labor, fuel and time required to monitor and control the flow of water resources. Godwin has also helped to make Freeman-McMoran's production safer and more environmentally friendly by decreasing the amount of time and travel required to maintain and monitor their operations.



7.5 miles of 18" HDPE piping



40,000 barrel temporary storage tank



300,000 barrel temporary frack pond

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Table 1: Water Coefficients in Primary Energy Production Maheu, Audrey. (2009).

Table 2: Injection Water Use by Recovery Technology Wu, M., Et al. (January 2009)

Table 3: Raw Fuel Source Water Use Efficiency Mantell, M. (September 2009).

Table 4: Estimated Water Needs for Hydraulic Fracturing of Horizontal Wells in Different Shale Plays US EPA (November 2011) and others.

Table 5: Water Consumption from Crude Recovery to Refining for Canadian Oil-Sands-Based Gasoline Wu, M, Mintz, M., Wang M, and Arora, S. "Consumptive Water Use in the Production of Ethanol and Petroleum Gasoline." Center for Transportation Research Energy Systems Division, Argonne National Laboratory (January 2009)

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a leading global water technology company.

We're 12,000 people unified in a common purpose: creating innovative solutions to meet our world's water needs. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. We move, treat, analyze, and return water to the environment, and we help people use water efficiently, in their homes, buildings, factories and farms. In more than 150 countries, we have strong, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise, backed by a legacy of innovation.

For more information on how Xylem can help you, go to **www.xyleminc.com** 





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